Guidelines for Preparing Files for Embossing

1) Please provide PDF files in 1:1 scale

2) Embossing in the file marked with any colour, but consistently, with saturation values: 0% – no embossing, and 100% – embossing. All intermediate values can lead to faulty embossing!

3) For embossing in hard materials, it is necessary to prepare engraved dies, and in order to make them, the design must be prepared as a vector file without contours, without crossing and overlapping vector objects.

4) Text in the design should be replaced with curves.

5) Remember not to exceed the dimensions resulting from the technology of making dies in the provided files:
   a) Element thickness – min. 0.1 mm,
   b) Values in reverse embossing – min. 0.35 mm, recommended 0.45 mm,
   c) Spaces between elements – min. 0.25 mm, recommended 0.35 mm.